

BELLMONT

CABINET CO.



CARE &
ADJUSTMENTS

1600 SERIES:

Limited Lifetime Warranty

At Belmont Cabinet Company, we are proud of the quality, design and construction of our 1600 Series cabinetry. We make every effort to ensure that the products we produce conform to our rigid specifications. To show our commitment to our products and customers, we provide a lifetime limited warranty against defects in material and workmanship beginning on the date of shipping from our factory.

Our cabinetry is specifically manufactured for use in interior residential applications excluding garages and/or other exterior applications. Usage in any other application is not covered by this warranty. This warranty is not transferable. Claims under warranty are limited to replacement product only. Transportation, shipping charges and installation labor are the responsibility of the purchaser. Warranty is void on any products altered or repaired in the field by unauthorized labor. Authorized warranty work performed or replacement parts provided does not extend the warranty period any further. Warranty is void for product stored in non-temperature/climate controlled conditions prior to and during installation.

WOOD PRODUCTS AND FINISHES

The typical aging process of solid wood and wood veneer products may cause the color to vary or change from the original tone or color. This is normal with all fine hardwoods and veneers. Exposure to ultraviolet radiation, air, high humidity or moisture accelerates this process and is not covered by warranty. Exposure to extreme heat or sunlight, or evidence of misuse or abuse also voids this warranty. When ordering additions or replacements for an existing installation, we require a large sample (such as a door) from the existing installation for color match and this must be received before the order can be placed. Colors will be matched as closely as possible.

THERMOFOIL AND LAMINATE DOOR STYLES

Because glues and other adhesives used in the manufacturing process can be subject to failure when in contact with excessive heat, precautions must be taken to eliminate this possibility. Specifically, doors and drawer fronts on either side of a range or oven **MUST** be opened when the oven is being used in high heat cycles, including broil and self-cleaning operation. Failure to follow this procedure will void the warranty.

Except as provided herein, Belmont Cabinet Company makes no express warranties and any implied warranties, including those of fitness for a particular purpose and merchantability or habitability and those otherwise available under Washington state or federal laws are specifically excluded under this warranty. Belmont Cabinet Company shall have no liability or responsibility to the customer or any other person or entity with respect to any liability, loss or damage caused directly or indirectly by use or performance of the product or arising out of any breach of this warranty. This includes, but is not limited to, any damages resulting from inconvenience, loss of time, property, income, or any indirect, special, incidental or consequential damages; even if Belmont Cabinet Company has been advised of the possibility of such damages. Some states do not allow the limitations on how long an implied warranty lasts or the exclusion of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights, which vary from state to state.

1900 & VERO SERIES:

Limited Lifetime Warranty

At Bellmont Cabinet Company, we are proud of the quality, design and construction of our Bellmont 1900 Series & VERO Series. We make every effort to ensure that the products we produce conform to our rigid specifications. To show our commitment to our products and customers, Bellmont Cabinet Company hereby warrants its products to the original purchaser, a limited lifetime warranty against manufacturing defects in materials and workmanship under normal use and conditions. This warranty begins upon the date of delivery and runs for as long as you own your home.

Our cabinetry is specifically manufactured for use in interior residential applications excluding garages and/or other exterior applications. Usage in any other application is not covered by this warranty. This warranty is not transferable. Claims under warranty are limited to replacement product only. Bellmont Cabinet Company reserves the right to substitute similar product for warranty issues on discontinued products. Transportation, shipping charges and installation labor are the responsibility of the purchaser. Warranty is void on any products altered or repaired in the field by unauthorized labor. Authorized warranty work performed or replacement parts provided does not extend the warranty period any further. Warranty is void on product stored in non-temperature controlled environments before installation.

WOOD PRODUCTS AND FINISHES

The typical aging process of solid wood and veneer products may cause the color to vary or change from the original tone or color. Exposure to ultraviolet radiation, air, high humidity or moisture accelerates this process and is not covered by warranty. Exposure to extreme heat or sunlight, or evidence of misuse or abuse also voids this warranty. Certain door styles will not be covered by this warranty when installed in specific geographic areas.

When ordering additions or replacements for an existing installation, we require a large sample (such as a door) from the existing installation for color match and must be received before the order can be placed. Colors will be matched as closely as possible.

THERMOFOIL AND LAMINATE DOORS

Because glues and other adhesives used in the manufacturing process can be subject to failure when in contact with excessive heat, precautions must be taken to eliminate this possibility. Specifically, doors and drawer fronts on either side of a range or oven must be opened when the oven is being used in high heat cycles, including broil and self-cleaning operation. Failure to follow this procedure will void the warranty.

Except as provided herein, Bellmont Cabinet Company makes no express warranties and any implied warranties, including those of fitness for a particular purpose and merchantability or habitability; and those otherwise available under Washington state or federal laws are specifically excluded under this warranty. Bellmont Cabinet Company shall have no liability or responsibility to the customer or any other person or entity with respect to any liability, loss or damage caused directly or indirectly by use or performance of the product or arising out of any breach of this warranty, including, but not limited to, any damages resulting from inconvenience, loss of time, property, income, or any indirect, special, incidental or consequential damages even if Bellmont Cabinet Company has been advised of the possibility of such damages.

Some states do not allow the limitations on how long an implied warranty lasts or the exclusion of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights, which vary from state to state.

To request service under this limited warranty, contact Bellmont Cabinet Company's Customer Service department in writing. A dated sales receipt as proof of purchase is required to obtain benefits from this warranty. Please send your claims via e-mail to CustomerService@BellmontCabinets.com or by mail to Bellmont Cabinet Company, Attn: Customer Service, P.O. Box 2050, Sumner, WA 98390.

1600, 1900 & VERO SERIES:

Wood & Paint Finish Doors

The beauty of real wood cabinets increases with time. Fine woods will take on their own unique patina and, depending on the wood species, color may evolve through the wood's natural aging process. Our Sherwin Williams conversion varnish topcoat provides a durable and long lasting satin-luster finish that protects the wood from typical household dirt and grime.

TO BEST MAINTAIN WOOD DOOR FINISHES:

- Occasionally clean using a soft cloth dampened with a mild soap solution.
- Wipe with a clean towel dampened with water only.
- Dry with a soft cloth.
- ***Do not use petroleum type cleaners or those containing ammonia, alcohol, or abrasives.***
- Surface marks and scratches can easily be repaired by using the touch-up kit shipped with your cabinet order.

Laminate & Thermofoil Doors

Textured Laminate, High-Gloss Laminate (PET), Sculpted Laminate and Thermofoil cabinet faces provide a durable easy to maintain surface. Regular cleaning should be performed using a soft cloth dampened with mild soapy water. Apply with a soft cloth and dry with a clean soft cloth. Do not use paper towels, especially on high-gloss finish laminates, as the wood pulp in the paper can leave abrasive marks on the surface. ***Do not 'dry wipe' laminate surfaces.***

WOOD FINISH



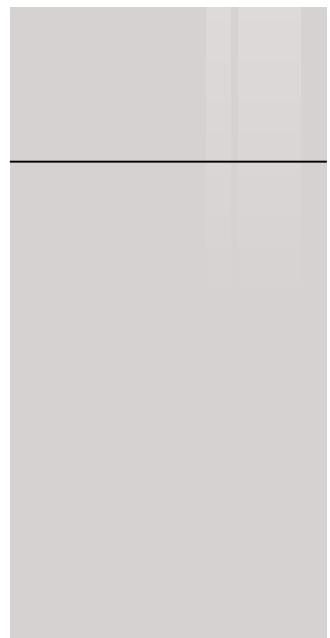
PAINT FINISH



TEXTURED LAMINATE



HIGH-GLOSS LAMINATE (PET)



BELLMONT

CABINET CO.

1600

1900

VERO

1600, 1900 & VERO SERIES:

Customer Touch-Up Kit

Each Belmont Cabinet order is shipped with a touch-up kit that includes color matched fill sticks and marker. These are to be used to fill pin holes, surface marks, and scratches. Depending upon the stain and wood, the two putty sticks need to be blended to the final color.

(TIP: Warming the putty sticks with low heat will facilitate the process.)



1600 SERIES:

Door Adjustments*

A successful and beautiful installation requires proper door and drawer adjustments. These fine-tuning adjustments are the responsibility of the installer and all adjustments can be performed with a Phillips head screwdriver.

**Be sure to adjust doors BEFORE drilling for handles or knobs.*

LEFT & RIGHT DOOR ADJUSTMENT:

- A. Turn this screw for horizontal (left or right) door adjustments. Use this to align the reveals, or gaps, between adjacent doors and drawers. Proper door alignment usually requires adjusting upper and lower hinges (and middle hinge on tall cabinets).

UP & DOWN DOOR ADJUSTMENT:

- B. Loosen both screws on each door hinge to allow for vertical door adjustment. Support the weight of the door with one hand while lifting or lowering the door into alignment with the other. Tighten all screws when adjustment is complete.

IN & OUT DOOR ADJUSTMENT:

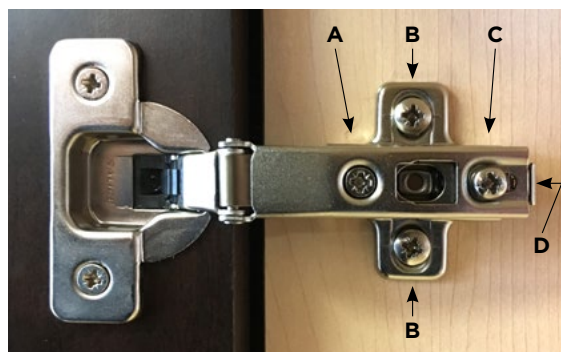
- C. Loosen this screw to manually move the door in or out. Use this to adjust the door so it evenly contacts the cabinet box at top and bottom. Tighten screw when adjustment is complete.

REMOVE & REPLACE DOOR:

- D. Remove the door by pressing quick release mechanism/button located at the back of the hinge.

To replace the door, align the hinge over the hinge plate and press firmly until the hinge locks into place.

Note: This process does not interfere with hinge adjustments.



1900 & VERO SERIES:

Door Adjustments*

A successful and beautiful installation requires proper door and drawer adjustments. These fine-tuning adjustments are the responsibility of the installer and all adjustments can be performed with a Phillips head screwdriver.

**Be sure to adjust doors BEFORE drilling for handles or knobs.*

LEFT & RIGHT DOOR ADJUSTMENT:

- A. Turn this screw for horizontal (left or right) door adjustments. Use this to align the reveals, or gaps, between adjacent doors and drawers. Proper door alignment usually requires adjusting upper and lower hinges.

UP & DOWN DOOR ADJUSTMENT:

- B. Turn this screw to move the door up or down with the integrated cam system. Proper door alignment usually requires adjusting upper and lower hinges.

IN & OUT DOOR ADJUSTMENT:

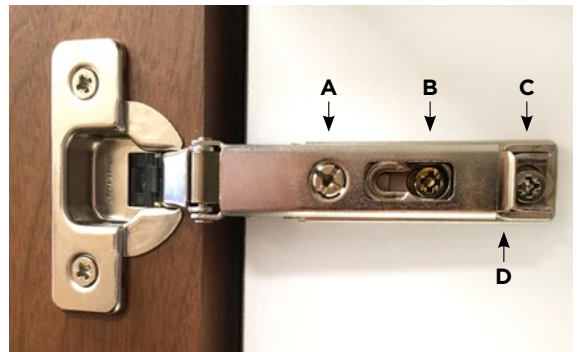
- C. Turning this screw at the back of the hinge moves the door in or out to align with adjacent doors.

REMOVE & REPLACE DOOR:

- D. Remove the door by pressing quick release mechanism/button located at the back of each hinge.

Replace the door by aligning the hinge over the hinge plate and press firmly until the hinge locks into place.

Note: This process does not interfere with hinge adjustments.



1600 SERIES:

Access Wood Drawer*

(standard drawer style)

A successful and beautiful installation requires proper door and drawer adjustments. These fine-tuning adjustments are the responsibility of the installer and all adjustments can be performed with a Phillips head screwdriver. Drawer fronts are adjustable by different methods, depending on the drawer system.

**Be sure to adjust drawer fronts BEFORE drilling for handles or knobs.*

ADJUST DRAWER FACE ALIGNMENT:

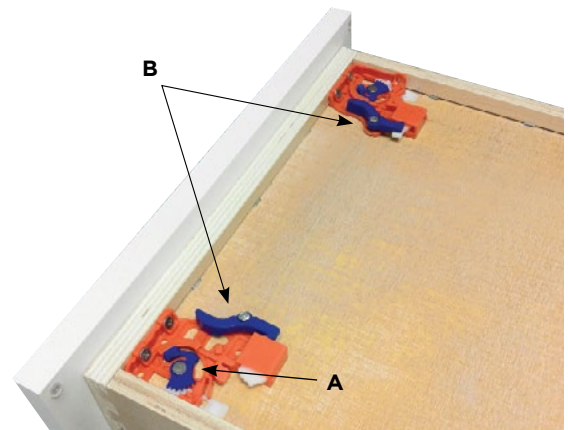
- A. Move adjustment tab to raise or lower drawer box slightly on each end.
(NOTE: For additional adjustment, loosen the screws that attach the drawer face to the drawer box and adjust.)

REMOVE DRAWER:

- B. Pull drawer completely open. Then squeeze release levers simultaneously to release drawer from guides, pull forward and lift up to remove.

REPLACE DRAWER:

1. Pull drawer guides all the way out and lay drawer box on glides
2. Gently slide drawer box inward until guides 'snap' in.
(NOTE: It may require pulling the actual guides forward to complete the snap in connection.)



1900 SERIES:

Birch Wood Drawer* (standard drawer style)

A successful and beautiful installation requires proper door and drawer adjustments. These fine-tuning adjustments are the responsibility of the installer and all adjustments can be performed with a Phillips head screwdriver. Drawer fronts are adjustable by different methods, depending on the drawer system.

**Be sure to adjust drawer fronts BEFORE drilling for handles or knobs.*

ADJUST DRAWER FACE ALIGNMENT:

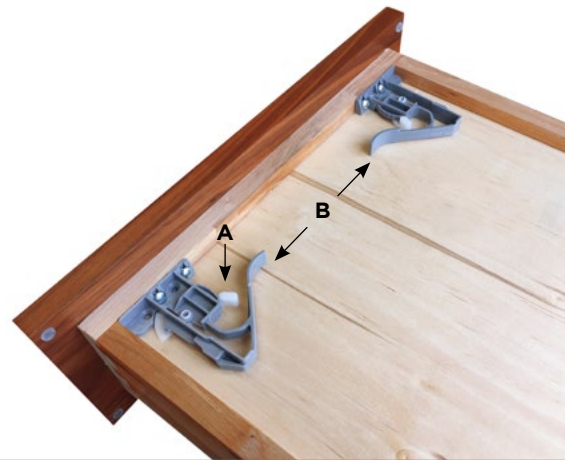
- A. Slide white adjustment tab forward/backward to raise/lower the drawer box.
(NOTE: For additional adjustment, loosen the screws that attach the drawer face to the drawer box and adjust.)

REMOVE DRAWER:

- B. Pull drawer completely open. Then squeeze release levers simultaneously to release drawer from guides, pull forward and lift up to remove.

REPLACE DRAWER:

1. Pull drawer guides all the way out and lay drawer box on glides
2. Gently slide drawer box inward until guides 'snap' in.
(NOTE: It may require pulling the actual guides forward to complete the snap in connection.)



1900 SERIES:

Heritage Wood Drawer* (optional drawer style)

A successful and beautiful installation requires proper door and drawer adjustments. These fine-tuning adjustments are the responsibility of the installer and all adjustments can be performed with a Phillips head screwdriver. Drawer fronts are adjustable by different methods, depending on the drawer system.

**Be sure to adjust drawer fronts BEFORE drilling for handles or knobs.*

LEFT & RIGHT DRAWER ADJUSTMENT:

- A. Roll white wheels (simultaneously with other side), to make horizontal (left & right) adjustments to drawer face.

UP & DOWN DRAWER ADJUSTMENT:

- B. Slide tabs in & out to move the drawer face up or down.

IN & OUT DRAWER ADJUSTMENT:

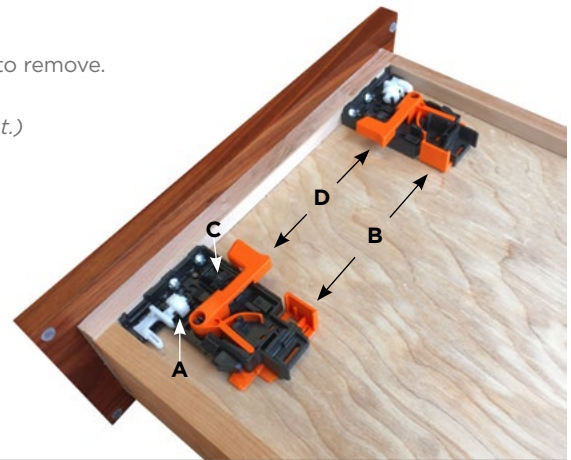
- C. Roll black wheel to adjust the whole drawer box in & out to align with adjacent faces.

REMOVE DRAWER:

- D. Pull drawer completely open. Then squeeze release levers simultaneously to release drawer from guides, pull forward and lift up to remove. (NOTE: For the Heritage drawer system, the screws for the handles or knobs should go through both the drawer box and the drawer front.)

REPLACE DRAWER:

1. Pull drawer guides all the way out and lay drawer box on glides
2. Gently slide drawer box inward until guides 'snap' in. (NOTE: It may require pulling the actual guides forward to complete the 'snap' in connection.)



1600 & 1900 SERIES:

Satino Drawer* (optional drawer style)

A successful and beautiful installation requires proper door and drawer adjustments. These fine-tuning adjustments are the responsibility of the installer and all adjustments can be performed with a Phillips head screwdriver. Drawer fronts are adjustable by different methods, depending on the drawer system.

**Be sure to adjust drawer fronts BEFORE drilling for handles or knobs.*

LEFT & RIGHT DRAWER ADJUSTMENT:

- A. Remove plastic cover to expose adjustment area.
- B. Turn screw (right-hand drawer side only), to make horizontal (left or right) adjustments to drawer face.

UP & DOWN DRAWER ADJUSTMENT:

- C. Turn screw to raise/lower the drawer face.

REMOVE DRAWER FACE:

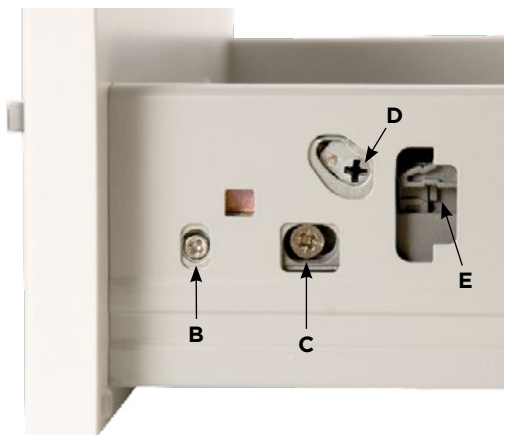
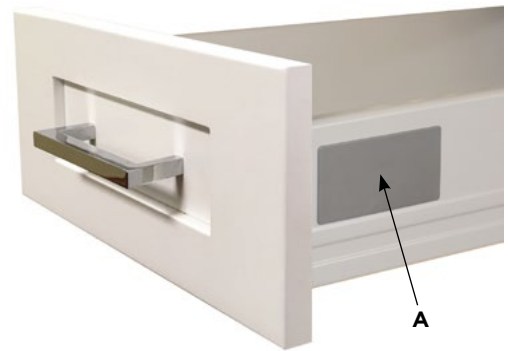
- D. Turn screw on each drawer side to release the drawer face from the drawer box.

REMOVE DRAWER:

- E. Pull drawer box forward while lifting both tabs (1 on each side) to disengage the drawer box from guides.

REPLACE DRAWER:

1. Pull drawer guides all the way out and lay drawer box on glides
2. Gently slide drawer box inward until guides 'snap' in.
(NOTE: It may require pulling the actual guides forward to complete the snap in connection.)



1900 & VERO Series:

Legra Drawer* (1900: optional drawer style, VERO: standard)

A successful and beautiful installation requires proper door and drawer adjustments. These fine-tuning adjustments are the responsibility of the installer and all adjustments can be performed with a Torx #20 screwdriver. Drawer fronts are adjustable by different methods, depending on the drawer system.

**Be sure to adjust drawer fronts BEFORE drilling for handles or knobs.*

LEFT & RIGHT DRAWER ADJUSTMENT:

- A. Turn screw, and same screw on other side, to make horizontal (left or right), adjustments to the drawer face.

UP & DOWN DRAWER ADJUSTMENT:

- B. Turn screw to raise/lower the drawer face.
(May require adjusting screws on both sides to achieve alignment.)

TILT ANGLE DRAWER ADJUSTMENT:

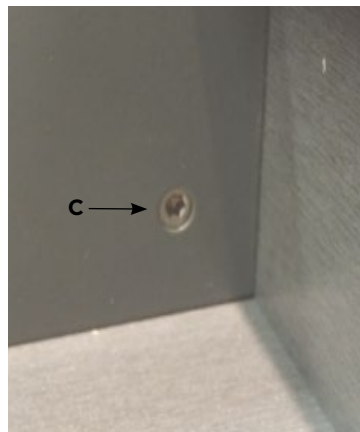
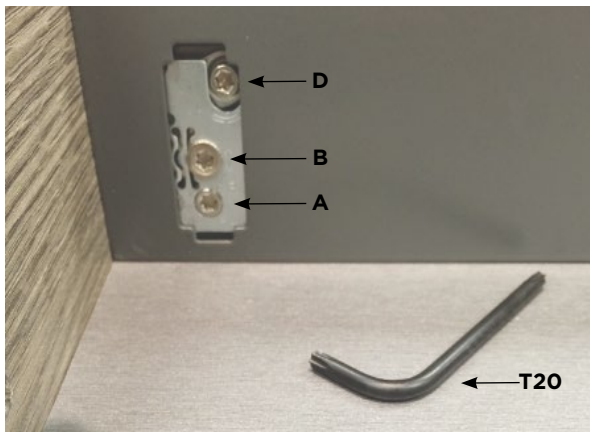
- C. Turn screws, located on inside-back corners, to adjust the tilt angle of the drawer face

REMOVE DRAWER FACE:

- D. Turn this screw clockwise (one on each side), to release the drawer face from the drawer box.

REMOVE & REPLACE DRAWER:

1. Reach under the drawer box and squeeze the two levers simultaneously to release the drawer box from the drawer.
2. Pull drawer guides all the way out and lay drawer box on glides.
3. Gently slide drawer box inward/closed until guides 'snap' into place.
(NOTE: It may require pulling the actual guides forward to complete the snap in connection.)



REQUIRED TOOLS:
Torx #20 (T20) screwdriver
required to make adjustments.